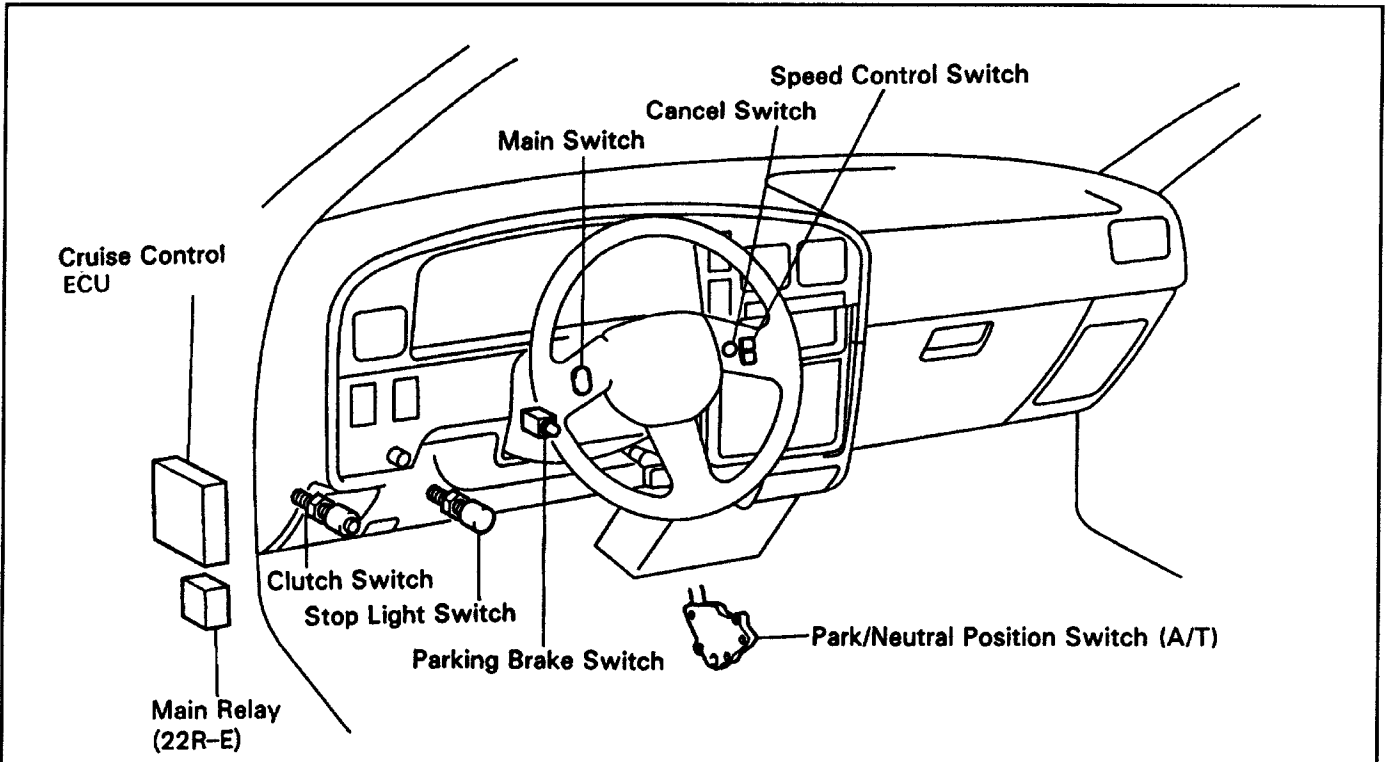
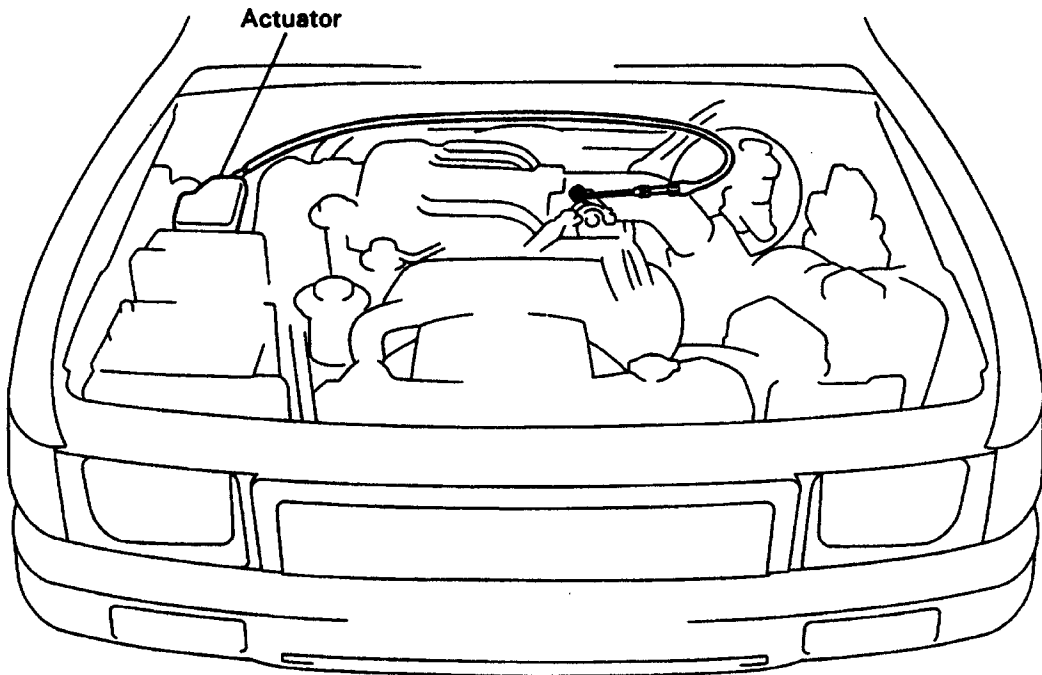


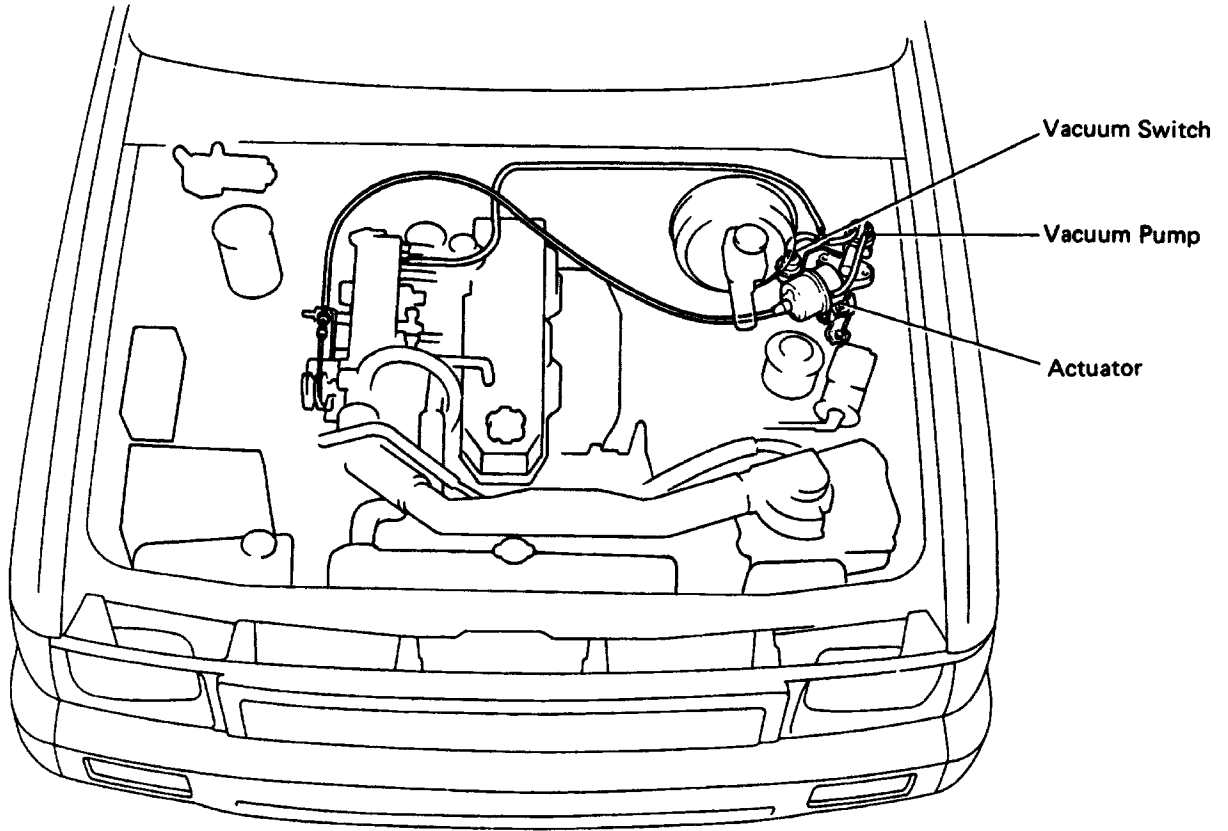
# CRUISE CONTROL SYSTEM PARTS LOCATION



## 3VZ-E ENGINE



22R-E ENGINE



## DIAGNOSIS SYSTEM

### OUTPUT OF DIAGNOSTIC CODE READ DIAGNOSTIC CODE

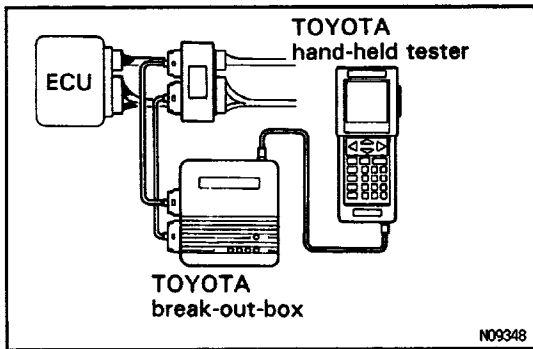
#### Type A

- (a) Turn the ignition switch on.
- (b) Push the SET/ COAST switch on, and keep it on.
- (c) Push the main switch on.
- (d) Check that the indicator light "CRUISE" light-on in the combination meter and after 3 seconds check that the indicator light "CRUISE" blinks.
- (e) Turn the SET/ COAST switch off.
- (f) Meet the conditions listed below.
- (g) Read the diagnostic trouble code on the indicator light "CRUISE".

No.	Conditions	Indication code	Diagnosis
1	Push the cruise control switch SET/COAST on.		SET/COAST circuit is normal.
2	Push the cruise control switch RESUME/ACCEL on.		RESUME/ACCEL circuit is normal.
3	Vacuum switch is turned ON. (22R-E)		Vacuum switch circuit is normal.
4	Each cancel switch turned ON. <ul style="list-style-type: none"> <li>• Cruise control switch(to CANCEL)</li> <li>• Stop light switch</li> <li>• Park/Neutral position switch (to N or P range)</li> <li>• Clutch switch</li> <li>• Parking brake switch</li> </ul>		Each cancel switch is normal.
5	Drive approx. 40 km/h (25 mph) or over.		Speed sensor circuit is normal.
6	Drive approx. 40 km/h (25 mph) or below.		Speed sensor circuit is normal.

#### HINT:

- Indication codes appear in order from No. 1.
- If there is no indication code, perform diagnosis and inspection. (See page [BE-98](#))
- Indication is stopped, when the MAIN switch is pushed again.

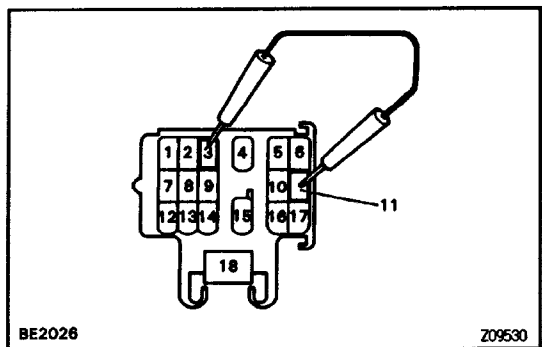


## ECM TERMINAL VALUES MEASUREMENT USING TOYOTA BREAK-OUT-BOX AND TOYOTA HAND-HELD TESTER

1. Hook up the TOYOTA break-out-box and TOYOTA hand-held tester to the vehicle.
2. Read the ECM input/output values by following the prompts on the hand-held tester screen.

HINT: TOYOTA hand-held tester has a "Snapshot" function. This records the measured values and is effective in the diagnosis of intermittent problems.

Please refer to the TOYOTA hand – held tester / TOYOTA break-out-box operator's manual for further details.



**Type B**

- (a) If while driving with the cruise control on, the system is canceled by a malfunction in either the actuator, speed sensor or cruise control switch circuit the cruise control indicator light "CRUISE" will blink 5 times.
- (b) While stopping, connect terminals 3 and 11 of the DLC 1.  
HINT: Should the ignition switch be turned off, the diagnostic trouble code will be erased from the ECU memory.
- (c) Read the diagnostic trouble code on the indicator light "CRUISE".


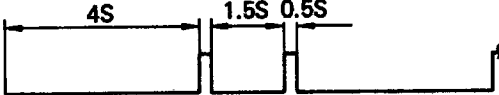
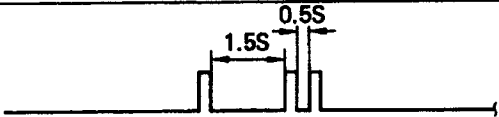
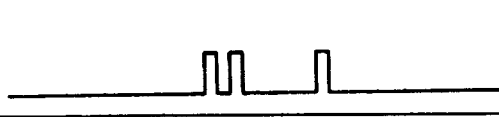
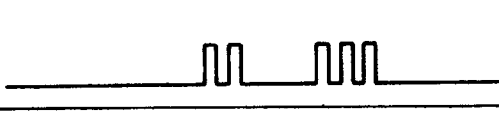

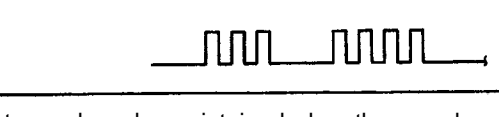
**3VZ - E Engine:**

DTC	CRUISE MAIN Indicator Light Blinking Pattern	Diagnosis
-	ON OFF  BE3931	Normal
11	ON OFF  BE3931	<ul style="list-style-type: none"> <li>• Overcurrent (short) in motor circuit.</li> </ul>
12	ON OFF  BE3931	<ul style="list-style-type: none"> <li>• Overcurrent (short) in magnet clutch circuit.</li> <li>• Open in magnet clutch circuit.</li> </ul>
13	ON OFF  BE3931	<ul style="list-style-type: none"> <li>• Position sensor detects abnormal voltage.</li> </ul>
14	ON OFF  BE3931	<ul style="list-style-type: none"> <li>• Open in actuator motor circuit.</li> <li>• Position sensor signal value does not change when the motor operates.</li> </ul>
21	ON OFF  BE3932	<ul style="list-style-type: none"> <li>• Speed signal is not input to the ECU while cruise control is set.</li> </ul>
23*	ON OFF  BE3932	<ul style="list-style-type: none"> <li>• Actual vehicle speed has dropped by 16 km/h (10 mph) or more below the set speed.</li> <li>• Vehicle Speed Sensor Pulse is abnormal.</li> </ul>
32	ON OFF  BE3933	Short in control switch circuit.
34	ON OFF  BE3933	<ul style="list-style-type: none"> <li>• Voltage abnormality in control switch.</li> </ul>
41	ON OFF  BE3934	<ul style="list-style-type: none"> <li>• Duty ratio of 100% output to motor acceleration side.</li> </ul>
42	ON OFF  BE3934	<ul style="list-style-type: none"> <li>• Source voltage drop.</li> </ul>

HINT: When 2 or more codes are indicated, the lowest numbered code will be displayed first.

\*: If the set speed can be maintained when the speed control switch is again set at SET/COAST, there is no malfunction.

## 22R - E Engine:

Indication code		Diagnosis
	 BE1939	Normal.
11	 BE1940	Control valve circuit of actuator is abnormal.
12	 BE2711	Release valve circuit of actuator is abnormal.
21	 BE1941	Speed sensor circuit is abnormal.
23	 BE1943	*Vehicle speed has decreased by 16 km/h (10 mph) or more from the set speed.
32	 BE1945	SET/COAST switch signal and RESUME/ACCEL switch signal stay on simultaneously.
34	 BE4342	Control switch does not turn off before switching.
* If the set speed can be maintained when the speed control switch is again set at SET/COAST, there is no malfunction.		

When 41 code is indicated, replace the cruise control ECU.

41	 BE4345
----	---

## HINT:

- Indication codes appear in order from No.11.
- If there is no indication code, perform diagnosis and inspection. (See page [BE-98](#))

# TROUBLESHOOTING

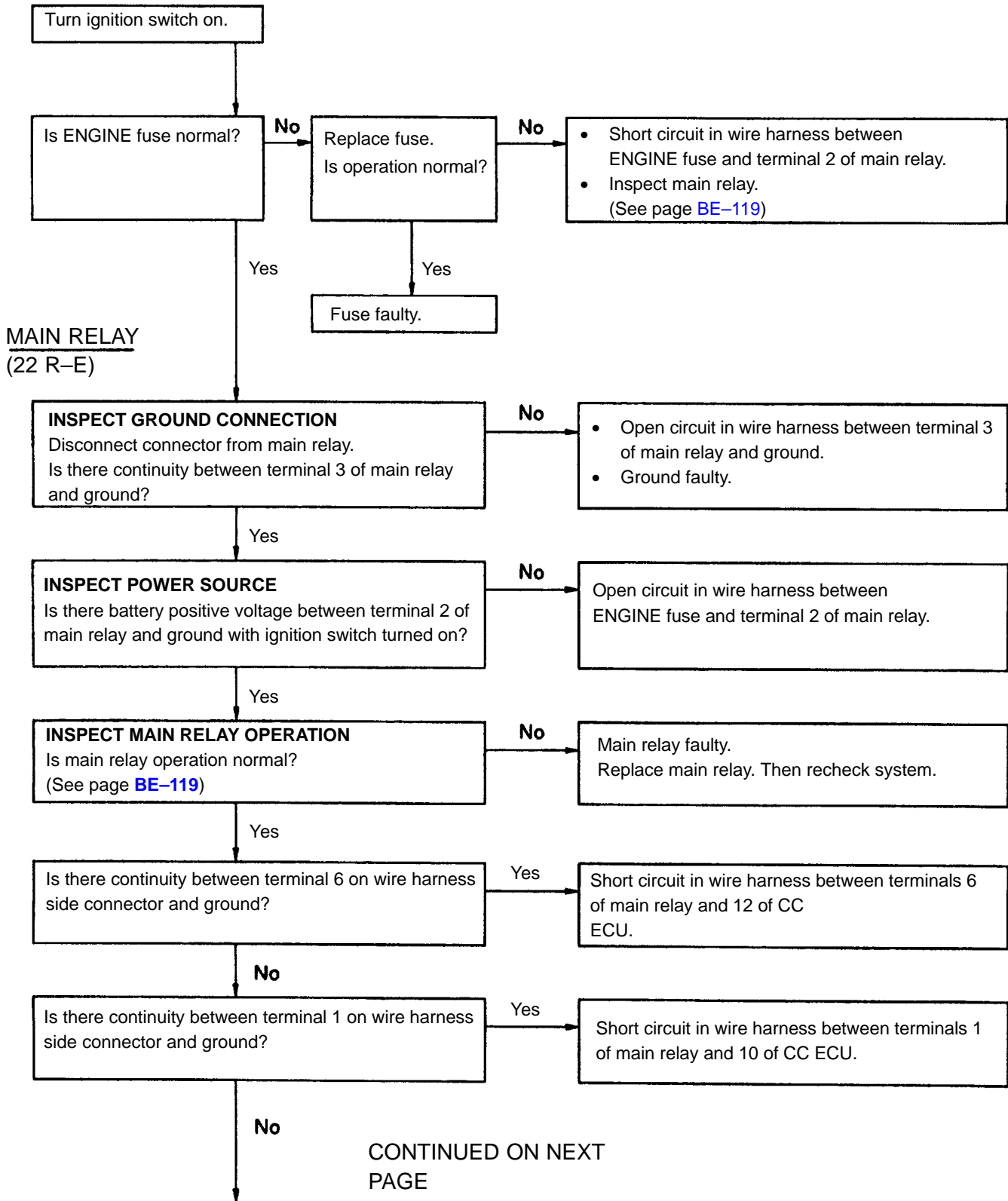
Use the table below to help you find the cause of the problem. The numbers indicate the priority of the likely cause of the problem. Check each part in order. If necessary, replace these parts.

( ): 22R-E Engine Only

Chart No.			C	A	B	E	G,H	F	I	I	D		K		J					
Inspection Item			Cruise Control ECU	Actuator	Main Switch (in Control Switch)	Control Switch	Stop Light Switch	Clutch Switch or Park / Neutral Position Switch	Parking Brake Switch	( Vacuum Switch)	( Vacuum Pump)	Vehicle Speed Sensor <sup>1</sup> or Speedometer Cable	Speed Control Cable Function	Throttle Position Sensor (IDL)	Wire Harness	Indicator Light	No.2 Solenoid	(Others)		
Diagnosis Trouble Code	Type B	Type A																		
Problem																				
<ul style="list-style-type: none"> <li>"CRUISE" Indicator light blinks.</li> <li>Cruise control system goes not set.</li> <li>Cruise control system does not operate.</li> </ul>	11	-	3	2														1		
	12	-	4	2			3											1		
	13*2	-	3	2														1		
	14*2	-	3	2														1		
	21	-	3															1		
	23	-	4 (7)	(3)						6	5	2 (4)	3 (2)		1				*3	
	32	-	3			2									1					
	34	-	3			2									1					
	41	-	3	2																
	42*2	-	Source voltage drop																	
(Normal)	5	OK	8	7	1	2	3	4	5				6						*4	
		NG	2									1								
Indicator light does not light up.			3												1	2				
Large speed drop when the cruise control switch pushed to SET.			4	3									1	2						
Vehicle speed fluctuates when cruise control switch pushed to SET.			4	3							(1)	1 (2)	2							
Set speed deviates on high or low side.			4	3					6	5	1	2								
Acceleration response is sluggish when cruise control switch turned to "ACCEL" or RESUME"			5	4		3					6	2	1						*3	
Cruise control system does not set. Cruise control system does not operate.	4	OK	9	8	2	3	4	5	6				7		1					
		NG	2									1								
Set speed does not cancel when parking brake pedal depressed.	3 (4)	OK	1 (3)	(1)			(2)													
		NG	2				1													
Set speed does not cancel when parking brake lever pulled.	3 (4)	OK	1 (2)	(1)																
		NG	2						1											
Cruise control not cancelled, even when transmission is shifted to except D position	3 (4)	OK	1 (2)	(1)																
		NG	2					1												
Set speed does not cancel when shifted to N position (A/T).	3 (4)	OK	1 (2)	(1)					1											
		NG	2						1											
Set speed does notcancel when clutch pedal depressed	3 (4)	OK	1 (2)	(1)					1											
		NG	2						1											
Set speed does not cancel when cruise control switch pushed to CANCEL	3 (4)	OK	1 (2)	(1)			1													
		NG	2				1													
Vehicle speed does not decrease when cruise control switch pushed to COAST.	1	OK	4 (3)	1								3	2							
		NG	2				1													
Vehicle speed does not accelerate when cruise control switch pushed to ACCEL.	2	OK	4 (3)	1								3	2							
		NG	2				1													
Vehicle speed does not return to memorized cruise when control switch pushed to RESUME	2	OK	4 (3)	1								3	2							
		NG	2				1													
Speed can be set below about 40 km/h (25 mph.)	4 (5)	OK	1 (2)	(1)																
		NG	2									1								
Cruise control does not disengage even at about 40 km/h (26 mph) or less.	4 (5)	OK	2	1																
		NG	2 (3)									1	(2)							

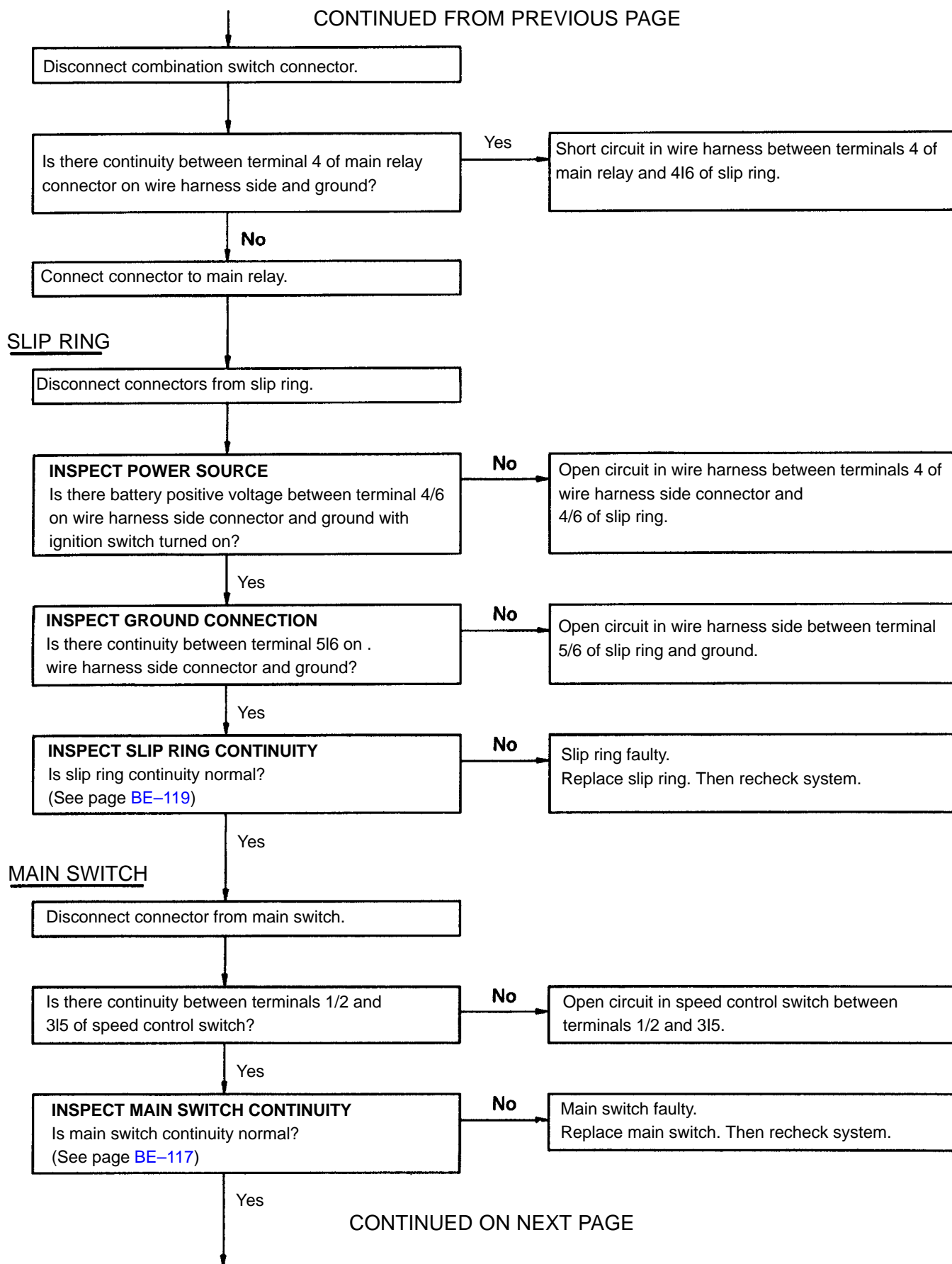
\*1: In the Speedometer \*2: 3VZ-E Engine Only \*3: Vacuum Hose \*4: Vacuum Hose & Brake Fluid

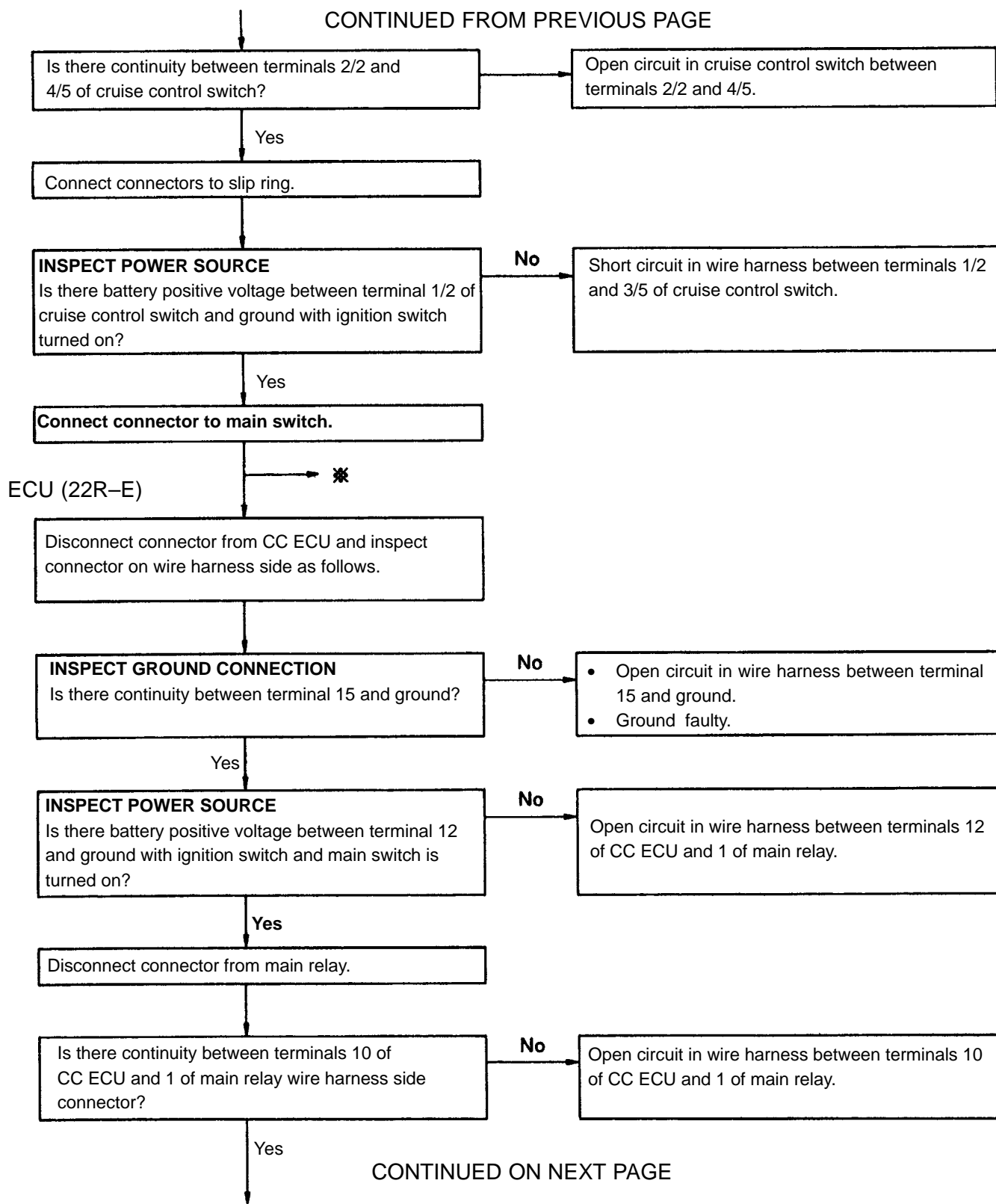
**A INSPECTION OF POWER SOURCE CIRCUIT**



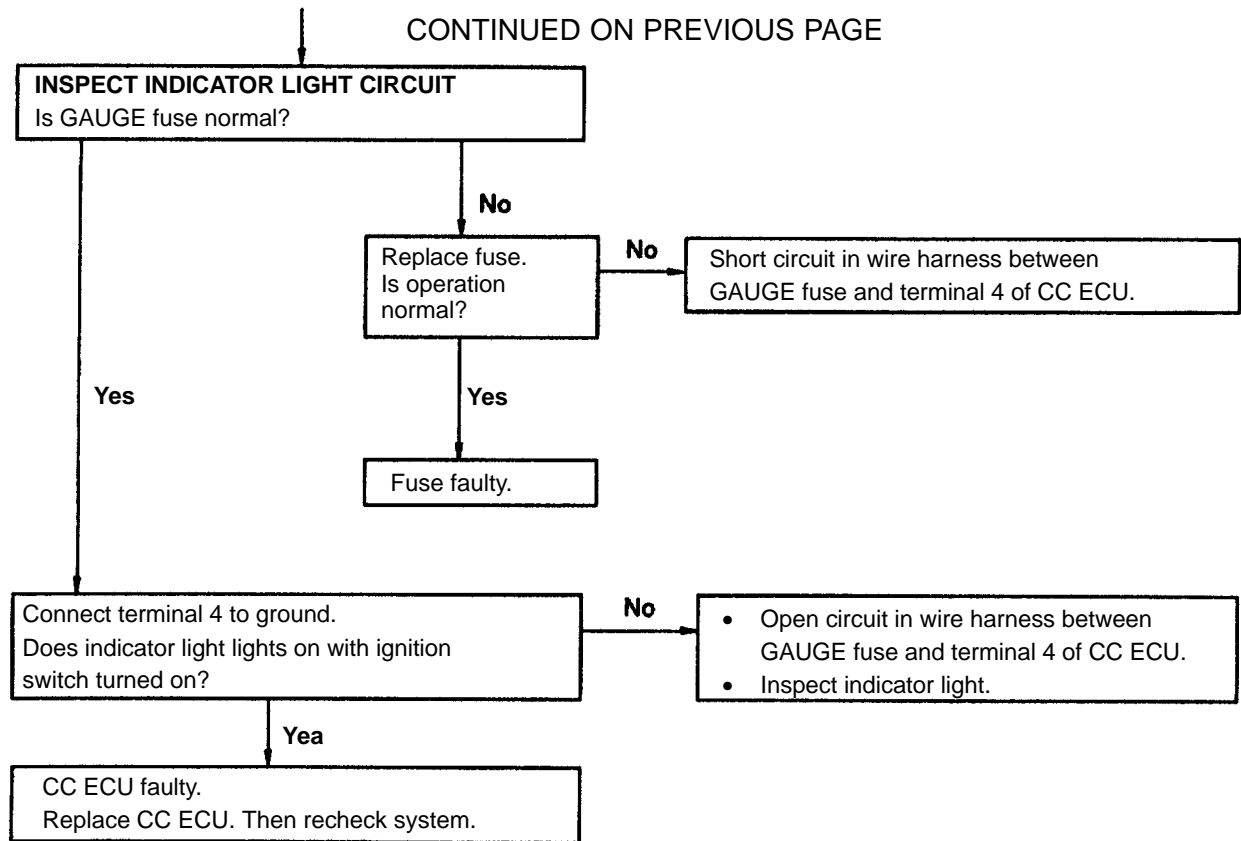


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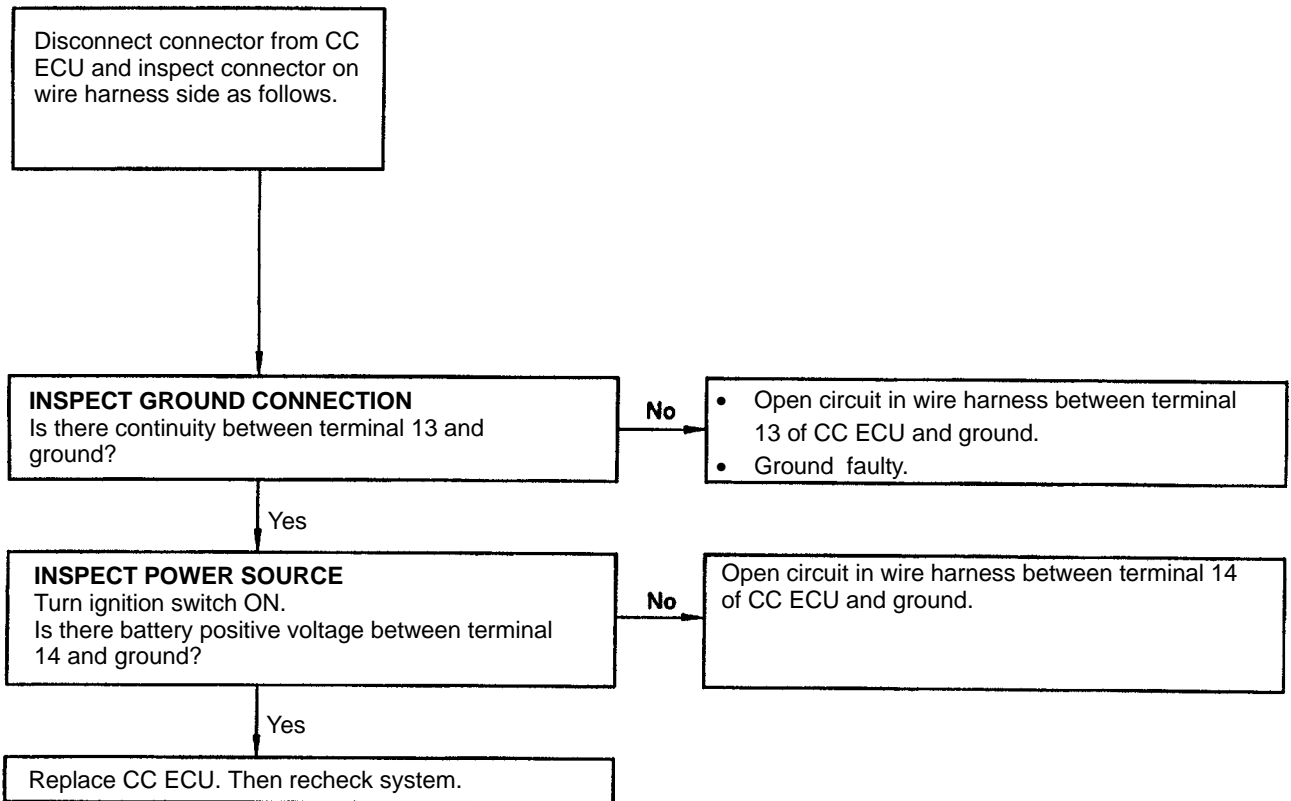




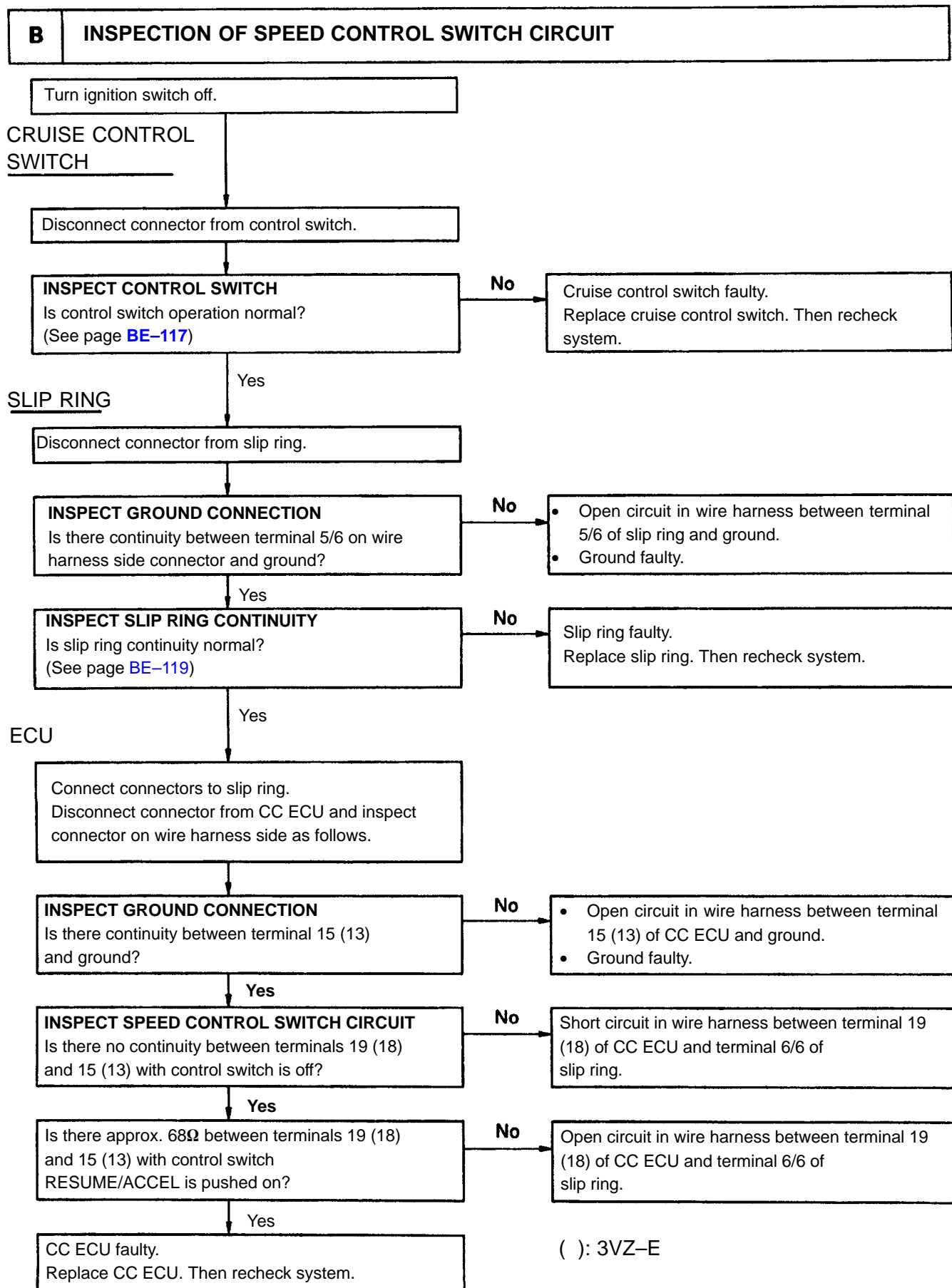
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CC ECU (3VZ-E)

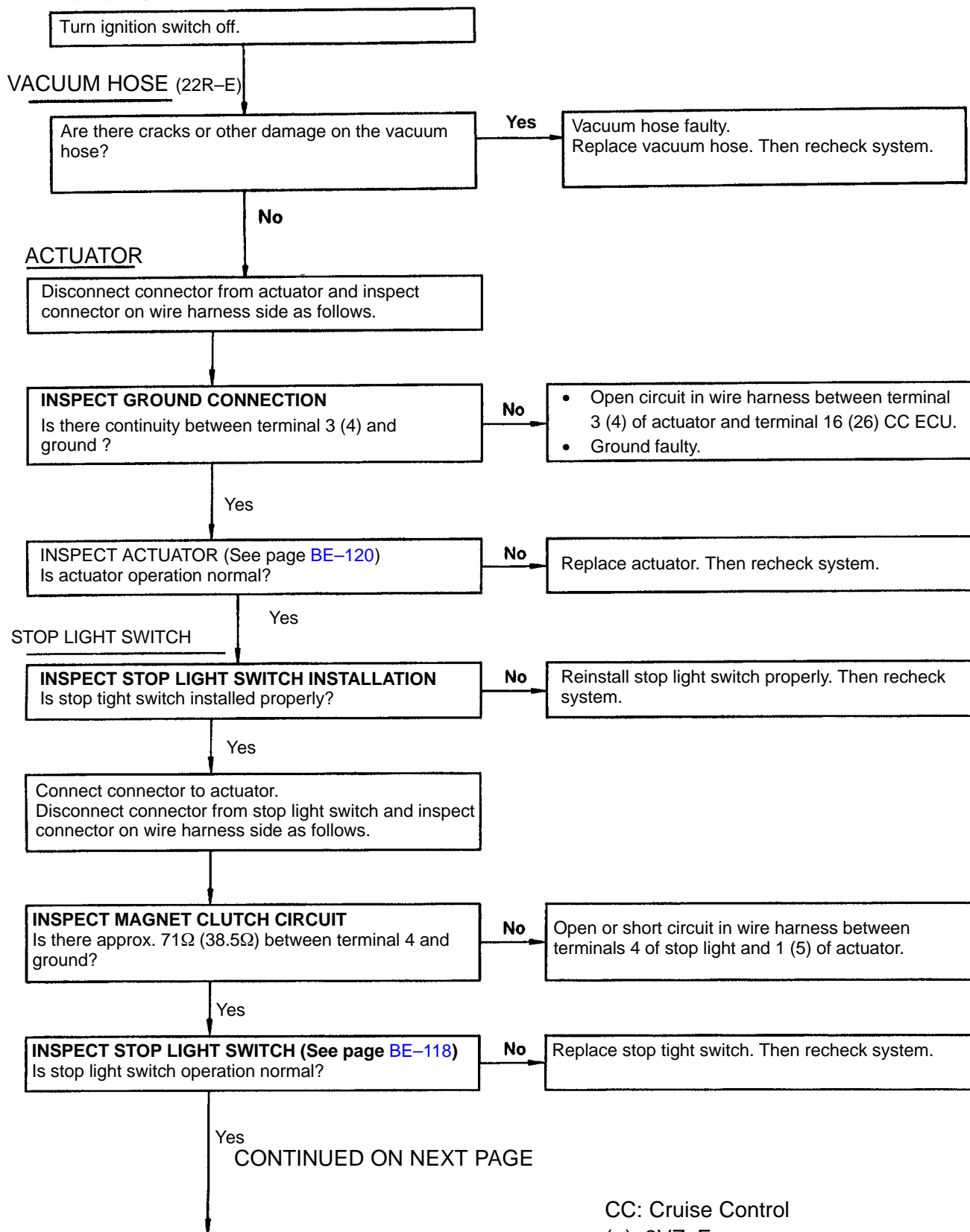


CC: Cruise Control

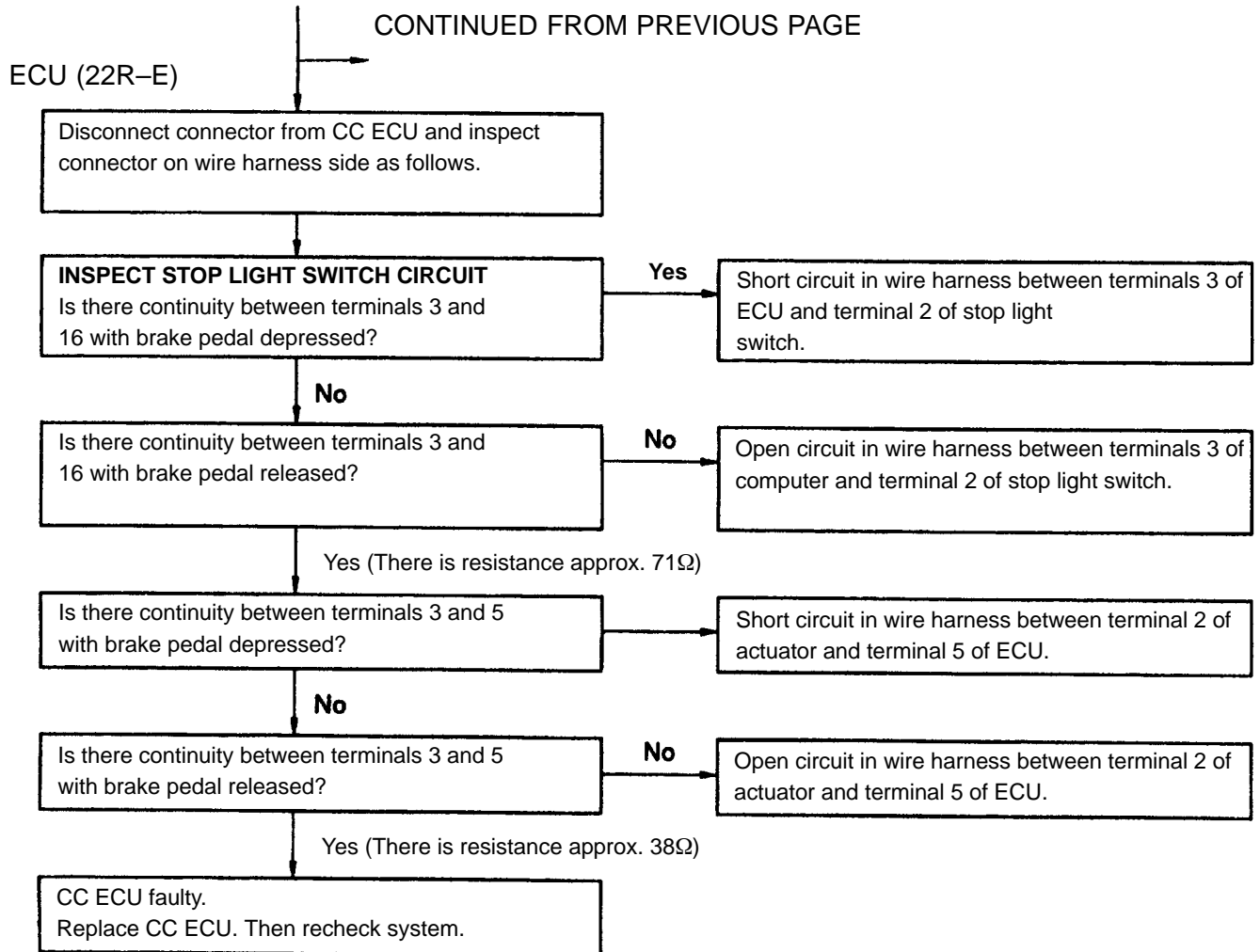


**C ACTUATOR CIRCUIT**

HINT: While carrying out the following inspection, make certain that the connectors and terminals are properly connected.



CC: Cruise Control  
( ): 3VZ-E



CONTINUED FROM PREVIOUS PAGE

CC ECU (3VZ-E)

Connect connector to stop light switch.  
Disconnect connectors from CC ECU and inspect connectors on wire harness side as follows.

**INSPECT MAGNET CLUTCH CIRCUIT**  
Is there approx.  $38.5\Omega$  between terminal 10 and 267

No

Open or short circuit in wire harness between terminals 10 of CC ECU and 5 of actuator.

Yes

**INSPECT MOTOR CIRCUIT**  
Is there no continuity between terminal 12 and ground?

No

Short circuit in wire harness between terminals 12 of CC ECU and 6 of actuator.

Yes

Is there no continuity between terminal 11 and ground?

No

Short circuit in wire harness between terminals 11 of CC ECU and 7 of actuator.

Yes

Is there continuity between terminals 12 and 11 with actuator arm in a position except max. open or max. close?

No

Open circuit in wire harness between terminals 12 of CC ECU and 6 of actuator or between terminals 11 of CC ECU and 7 of actuator.

Yes

**INSPECT POSITION SENSOR CIRCUIT**  
Is there no continuity between terminal 24 and ground?

No

Short circuit in wire harness between terminals 24 of CC ECU and 1 of actuator.

Yes

Is there approx.  $2\text{ k}\Omega$  between terminals 24 and 267

No

- Open circuit in wire harness between terminals 26 of CC ECU and 3 of actuator.
- Open circuit in wire harness between terminals 24 of CC ECU and 1 of actuator.

Yes

Does resistance change even between terminals 26 and 25?

No

Open or short circuit in wire harness between terminals 25 of CC ECU and 2 of actuator.

Yes

Replace CC ECU. Then recheck system.

CC: Cruise Control

**D INSPECTION OF SPEED SENSOR CIRCUIT****SPEED SENSOR**

Disconnect connector from combination meter.

**INSPECT GROUND CONNECTION**  
Is there continuity between terminal B of wire harness side connector and ground?

No

- Open circuit in wire harness between terminal B of combination meter and ground.
- Ground faulty.

Yes

**INSPECT SPEED SENSOR OPERATION**  
Is there sensor operation normal?  
(See page BE-48)

No

Vehicle speed sensor faulty.  
Replace vehicle speed sensor. Then recheck system.

Yes

Connect connectors to combination meter.

**ECU**

Disconnect connector from CC ECU and inspect connector on wire harness side as follows.  
Turn ignition switch on.

**INSPECT SPEED SENSOR CIRCUIT**  
Does the voltage between terminal 8 (20) and ground change repeatedly from 0 V to approx. 5 V or more when speedometer shaft is turned?

No

Open or short circuit in wire harness between terminal 8(20) of CC ECU and terminal A of combination meter.

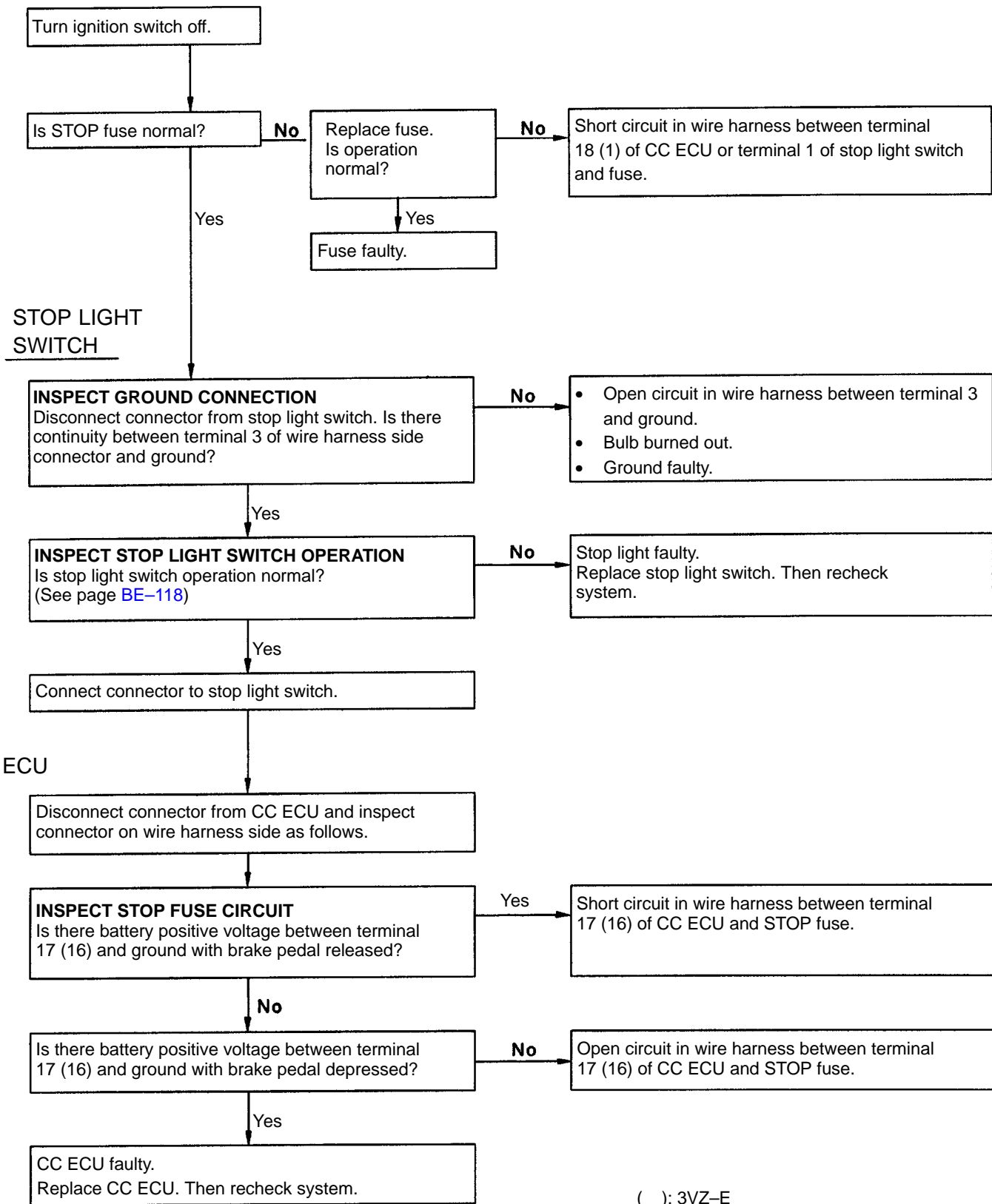
Yes

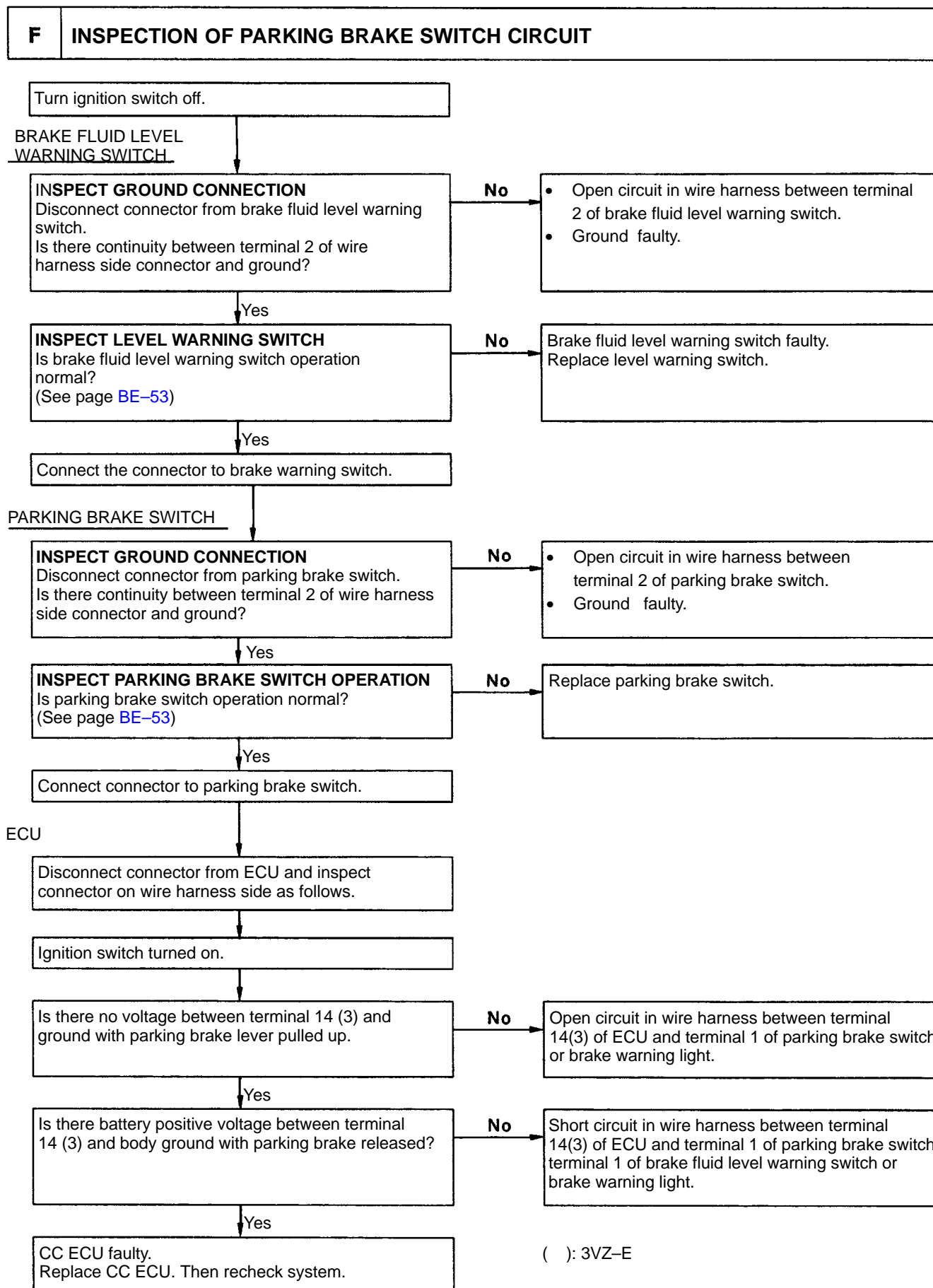
CC ECU faulty.  
Replace CC ECU. Then recheck system.

( ): 3VZ-E

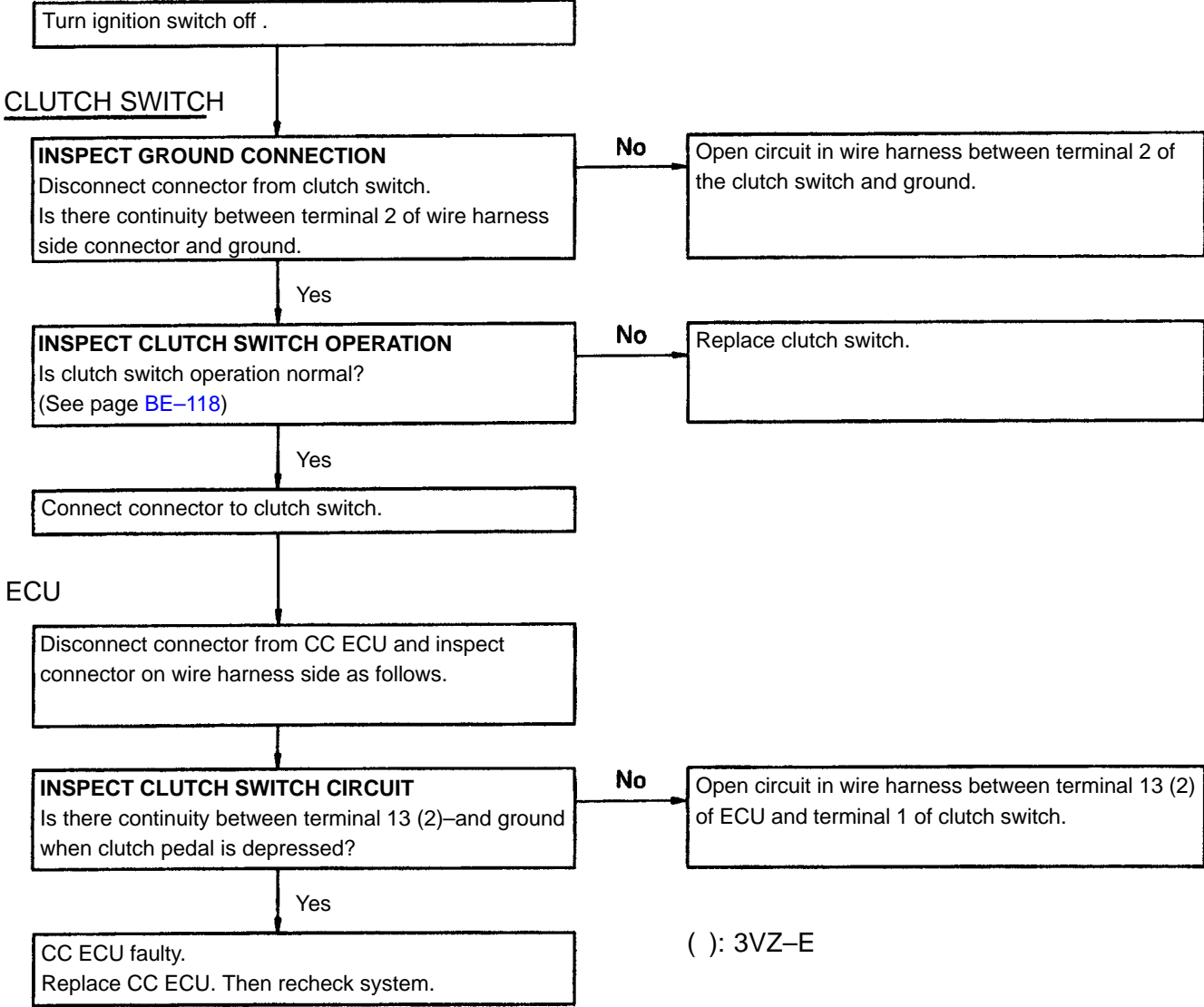


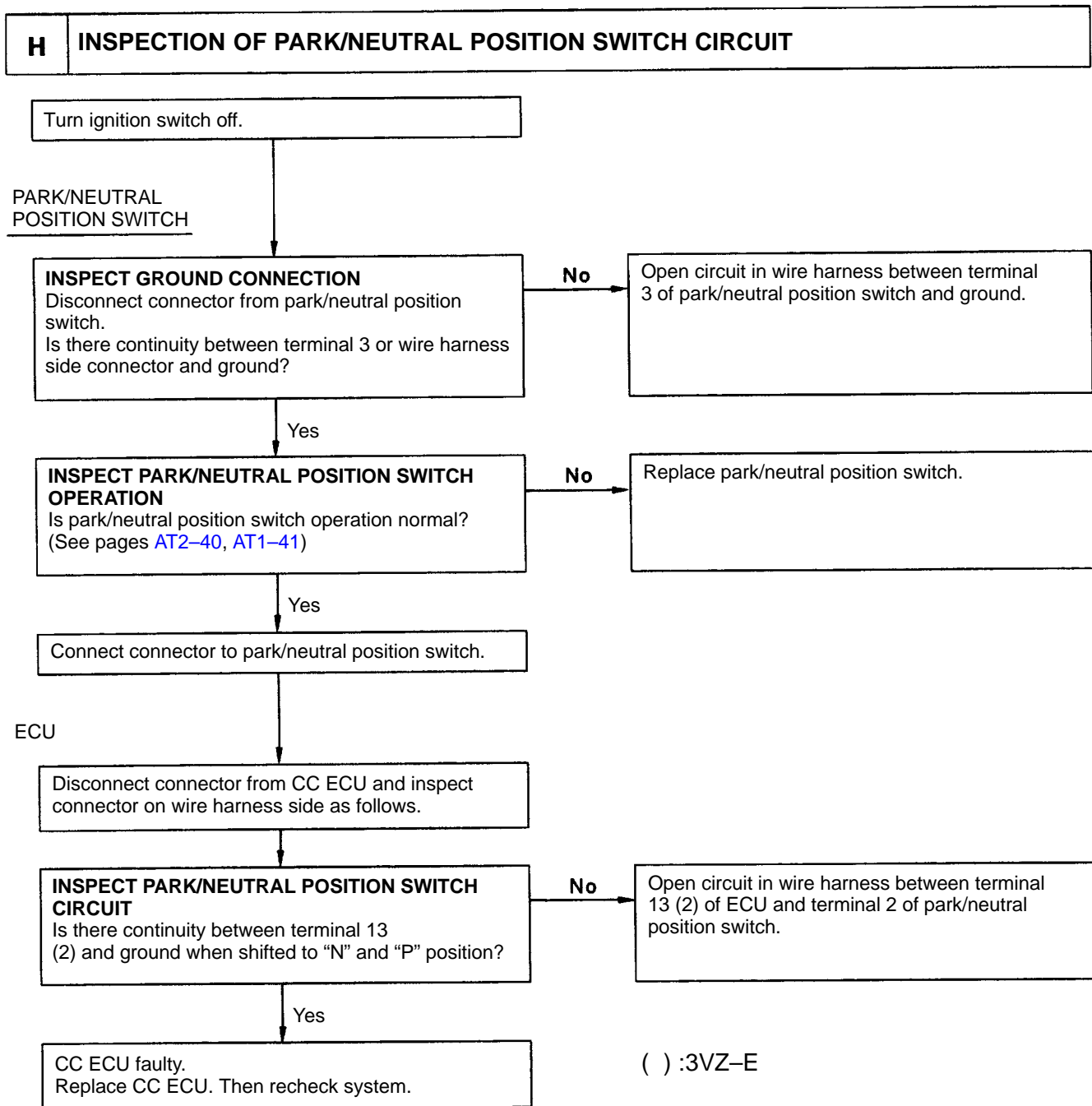
**E INSPECTION OF STOP LIGHT SWITCH CIRCUIT**



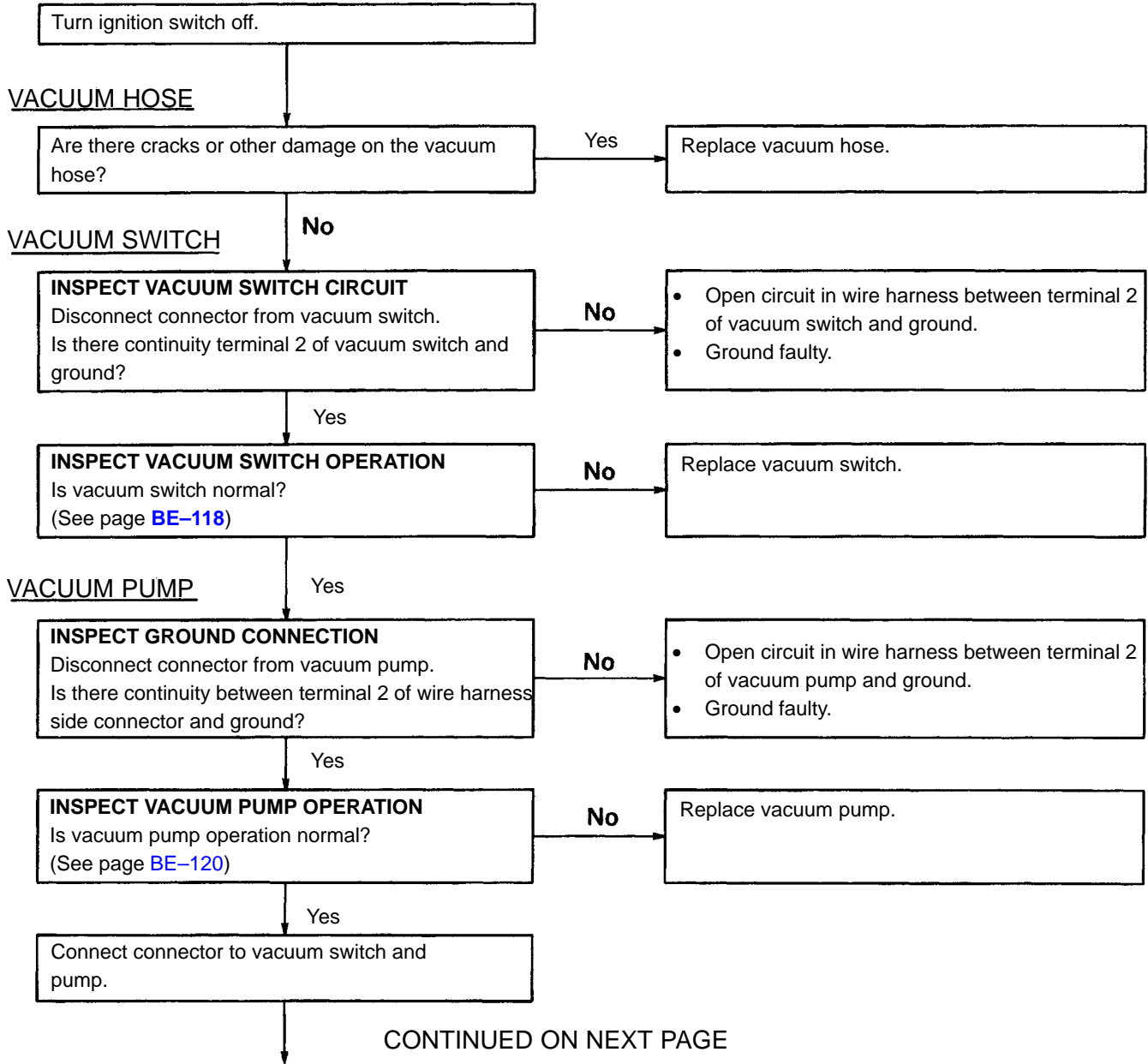


**G INSPECTION OF CLUTCH SWITCH CIRCUIT**





# I INSPECTION OF VACUUM CIRCUIT (22R-E ENGINE)



CONTINUED FROM PREVIOUS PAGE

ECU

Disconnect connector from CC ECU and inspect connector on wire harness side as follows.

**INSPECT VACUUM SWITCH CIRCUIT**  
Is there continuity between terminal 11 and ground?

No

Open circuit in wire harness between terminal 11 of CC ECU and terminal 1 of vacuum switch.

Yes

Start engine (idling).

Is there continuity between terminal 11 and ground?

Yes

Short circuit in wire harness between terminal 11 of CC ECU and terminal 1 of vacuum switch.

No

Stop the engine.

**INSPECT VACUUM PUMP CIRCUIT**  
Is there continuity between terminal 2 ground?

No

Open circuit in wire harness between terminal 2 of CC ECU and terminal 1 of vacuum switch.

Yes

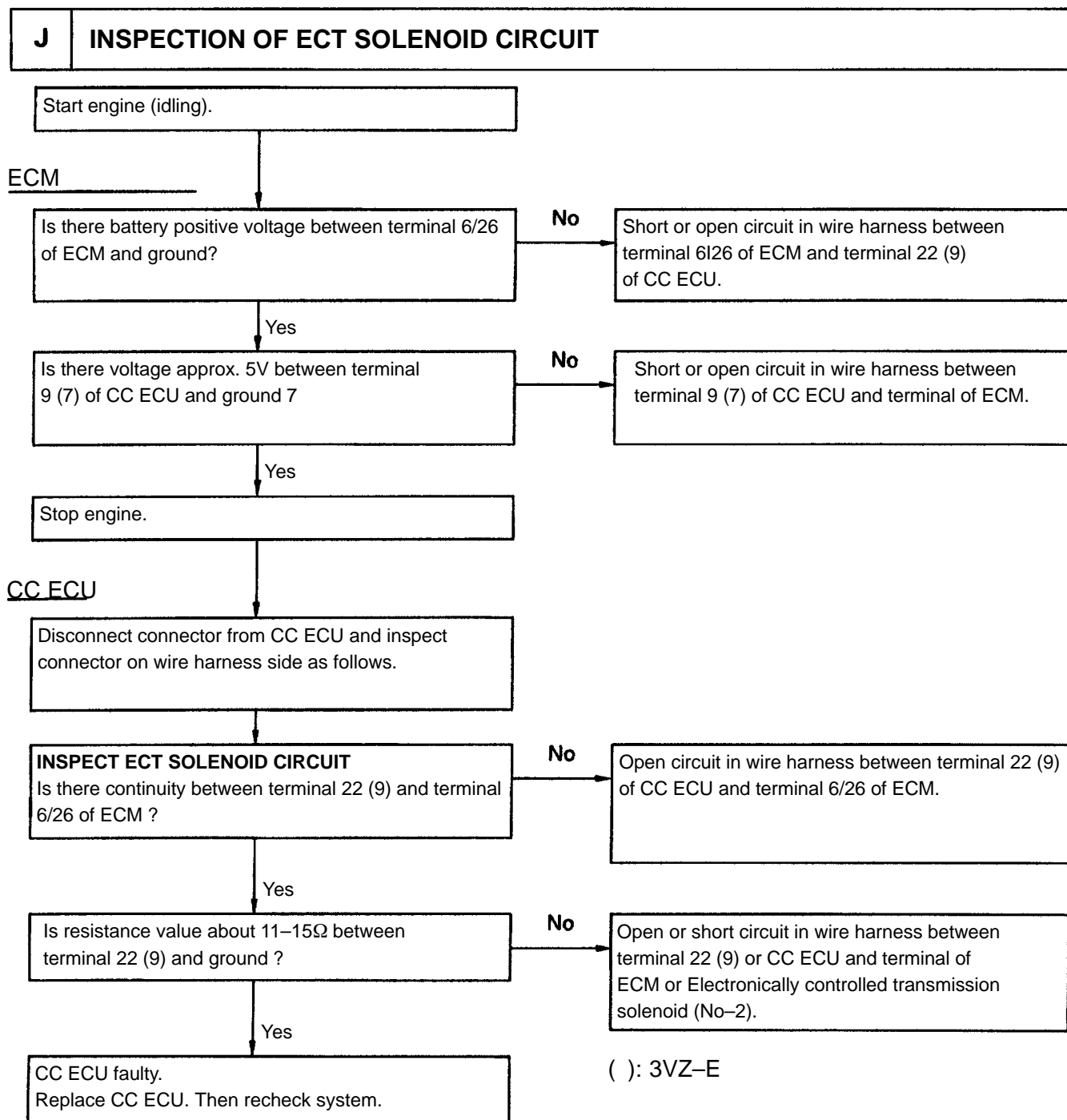
Is there continuity between terminal 2 and ground when disconnect connector from vacuum pump?

Yes

Short circuit in wire harness between terminal 2 of CC ECU and terminal 1 of vacuum pump.

No

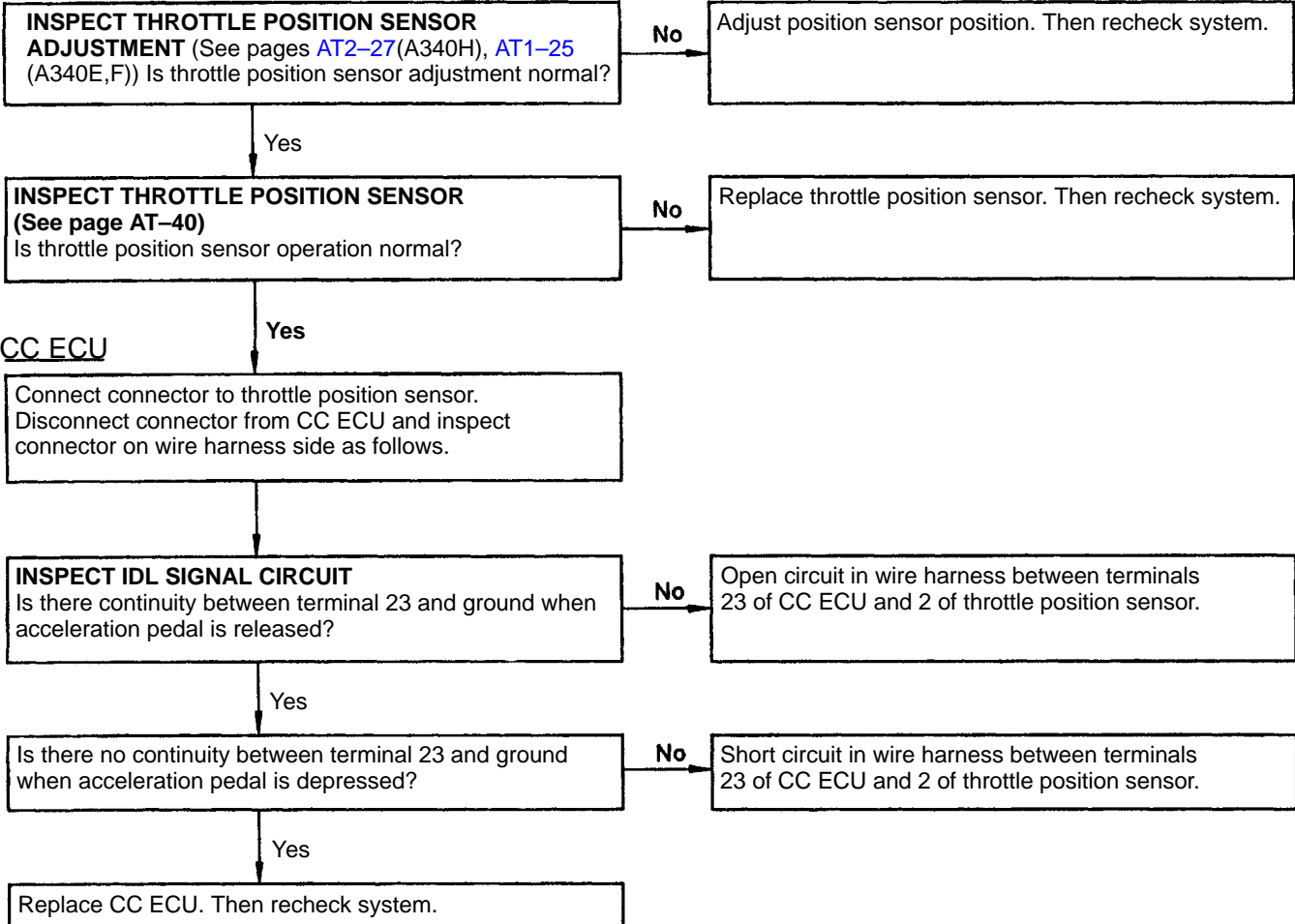
CC ECU faulty.  
Replace CC ECU. Then recheck system.



## K IDL SIGNAL CIRCUIT

HINT: While carrying out the following inspection, make certain that the connectors and terminals are properly connected.

### THROTTLE POSITION SENSOR

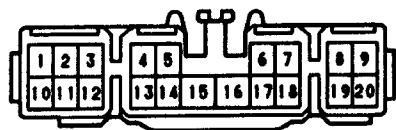


CC: Cruise Control



# CRUISE CONTROL ECU INSPECTION

Wire Harness Side



e-20-1

Z08669

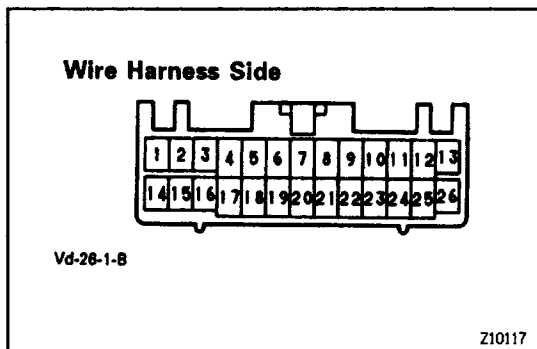
## 1. 22R-E INSPECT ECU CIRCUIT

Disconnect the connector from the ECU and inspect the connector on the wire harness side, as shown below.

Connection or Measure Item	Check for	Tester Connection	Condition	Specified Condition		
Data Link Connector 2	Continuity	1 - Ground	Short terminals between "Ae" and "Ei"	Continuity		
			Released	No continuity		
		2 - Ground	Constant	Continuity *1		
		8 - Ground	Vehicle moving slowly		1 pulse each 40 cm approx. (15.75 in.)	
				No vacuum	Continuity	
		11 - Ground	Vacuum	More than 70 ± 30 mmHg (6.69 ± 1.18 in.Hg 22.66 ± 4.0 kPa)	No continuity	
				"N" or "P" position	Continuity	
		13 - Ground	Shift position	"L", "2", "D" or "R" position	No continuity	
				Depressed	Continuity	
		13 - Ground	Clutch pedal position	Released	No continuity	
				Pulled	Continuity	
		14 - Ground	Parking brake lever position	Released	No continuity	
				Constant	Continuity	
15 - Ground	Constant		Continuity			
		17 - 18	Brake pedal position	Depressed	Continuity *1	
Released	No continuity					
CANCEL switch	Resistance	19 - Ground	CANCEL switch is pushed	Approx. 418 Ω		
			Released	No continuity		
19 - Ground		Cruise control switch position	RESUME/ACCEL switch is pushed	Approx. 68Ω		
			Released	No continuity		
19 - Ground		Cruise control switch position	SET/COAST switch is pushed	Approx. 198 Ω		
			Released	No continuity		
3 - 16		Brake pedal position	Depressed	No continuity		
			Released	Approx. 71 Ω		
5 - 16		Constant	Approx. 38 Ω			
9 - Ground		Constant	less than 15 Ω			
GAUGE fuse and indicator light		Voltage	4 - Ground	Ignition switch position	ON	Battery positive voltage
				LOCK, ACC	No voltage	
6 - Ground			Ignition switch position	ON	Battery positive voltage	
	LOCK, ACC			No voltage		
7 - Ground	Ignition switch position		ON	Approx. 5 V or more		
			LOCK or ACC	No voltage		
10 - Ground	Ignition switch ON and main switch position		ON	less than 0.3 V		
			OFF	No voltage		
12 - Ground	Ignition switch ON and main switch position		ON	Battery positive voltage		
			OFF	No voltage		
20 - Ground	Ignition switch position		ON or ST	Battery positive voltage		
			LOCK or ACC	No voltage		

\* 1 There is resistance in the circuit.

If circuit is not as specified, replace the ECU.

**2. 3VZ - E****INSPECT ECU CIRCUIT**

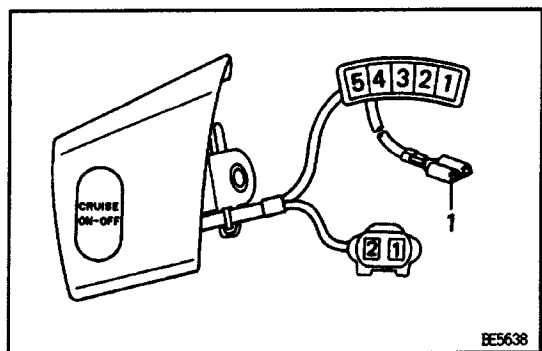
Disconnect the connector from the ECU and inspect the connector on the wire harness side, as shown below.

Check for	Measured Item,	Tester connection	Condition		Specified condition	
<b>Continuity</b>	Park/Neutral position switch	<b>2 - ground</b>	Shift lever position	Nor P	<b>Continuity</b>	
				L,2,D or R	<b>No continuity</b>	
	Clutch switch	<b>2 - ground</b>	Clutch pedal position	released	<b>No continuity</b>	
				depressed	<b>Continuity</b>	
	Parking brake switch	<b>3 - ground</b>	Parking brake lever position	released	<b>No continuity</b>	
				pulled	<b>Continuity</b>	
	Control switch	<b>19 - ground</b>	Main switch position	OFF	<b>No continuity</b>	
				ON	<b>Continuity</b>	
	Ground connection	<b>13 - ground</b>	Constant			<b>Continuity</b>
	Control switch	<b>18 - ground</b>	Control switch position	RES/ACC	<b>68 Ω</b>	
			Control switch position	SET/COAST	<b>198 Ω</b>	
			Control switch position	CANCEL	<b>418 Ω</b>	
	Actuator (motor)	<b>*11 - 12</b>	Actuator arm position	max. OPEN	<b>(12 → 11) Continuity</b>	
				max. CLOSE	<b>(11 → 12) Continuity</b>	
any position except above position				<b>(12 → 11) Continuity</b>		
DLC1 Circuit	<b>8 - ground</b>	Constant			<b>No continuity</b>	
		Terminals Tc and E1 connected			<b>Continuity</b>	
Throttle position sensor 11DL)	<b>21 - ground</b>	Acceleration pedal position	released	<b>Continuity</b>		
			depressed	<b>No continuity</b>		
No. 1 vehicle speed sensor	<b>20 - ground</b>	With Ignition switch ON, speedometer shaft or No. 1 vehicle speed sensor shaft turned.		<b>Continuity</b> <b>No continuity</b>		
<b>Resistance</b>	Actuator (position sensor)	<b>24 - 23</b>	Constant		<b>Approx. 2 kΩ</b>	
		<b>24 - 25</b>	Actuator arm turned		<b>Resistance change even</b>	
	Actuator (magnet clutch)	<b>10 - 26</b>	Brake pedal position	released	<b>Approx. 38.5 Ω</b>	
<b>Voltage</b>	Power source	<b>14 - ground</b>	Ignition switch position	LOCK or ACC	<b>No voltage</b>	
				ON	<b>Battery positive voltage</b>	
	STOP fuse	<b>1 - ground</b>	Constant			<b>Battery positive voltage</b>
	Stop light	<b>16 - ground</b>	Broke pedal position	released	<b>No voltage</b>	
				depressed	<b>Battery positive voltage</b>	
	No. 2 solenoid	<b>22 - ground</b>	Ignition switch position	LOCK or ACC	<b>No voltage</b>	
ON				<b>Battery positive voltage</b>		

\* : This circuit include the diode.

If circuit is not as specified, replace the ECU.

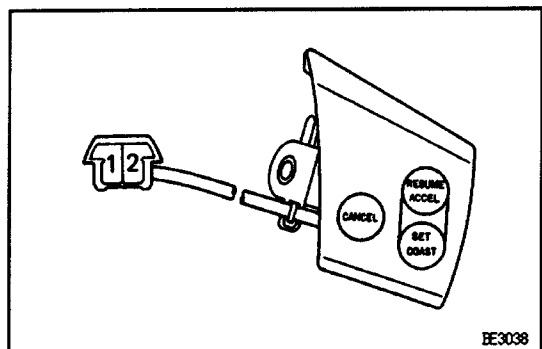
## MAIN SWITCH INSPECTION



### INSPECT MAIN SWITCH CONTINUITY

Condition	Tester connection to terminal number	Specified condition
<b>Constant</b>	<b>4/5 – 2/2</b>	<b>Continuity</b>
<b>Constant</b>	<b>2/5 – 1/2</b>	<b>Continuity</b>
<b>Constant</b>	<b>1/5 – 1/1</b>	<b>Continuity</b>
<b>ON</b>	<b>4/5 – 1/2</b>	<b>Continuity</b>

If continuity is not as specified, replace the switch.



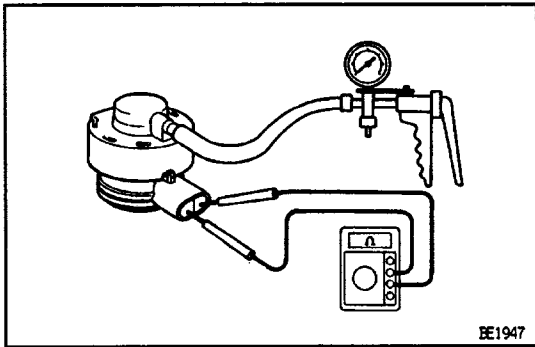
## CRUISE CONTROL SWITCH INSPECTION

### INSPECT CRUISE CONTROL SWITCH RESISTANCE

Measure the resistance value between terminals 1 and 2.

Switch position	Resistance ( $\Omega$ )
<b>OFF</b>	<b>No continuity</b>
<b>RESUME/ ACCEL</b>	<b>Approx. 68</b>
<b>SET/ COAST</b>	<b>Approx. 198</b>
<b>CANCEL</b>	<b>Approx. 418</b>

If resistance value is not as specified, replace the switch.



## 22R– E VACUUM SWITCH INSPECTION

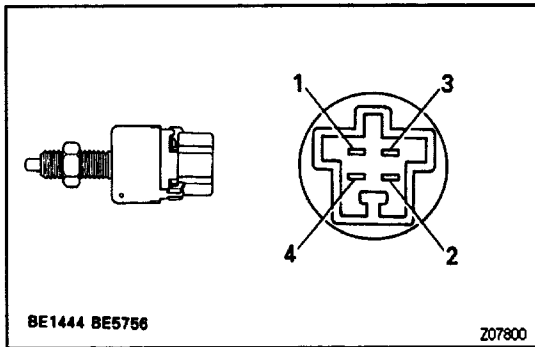
### INSPECT VACUUM SWITCH OPERATION

- Check that there is continuity between terminals with no vacuum.
- Check that there is no continuity between terminals with a vacuum of  $22.66 \pm 4.00$  kPa ( $170 \pm 30$  mmHg,  $6.69 \pm 1.18$  in.Hg) or above.

If operation is not as specified, replace the switch.

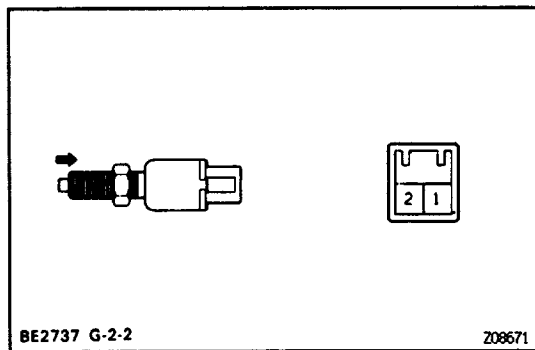
## STOP LIGHT SWITCH INSPECTION

### INSPECT STOP LIGHT SWITCH CONTINUITY



Switch position	Tester connection to terminal number	Specified continuity
Switch pin free (Brake pedal depressed)	1 – 3	Continuity
Switch pin pushed in (Brake pedal released)	2 – 4	Continuity

If continuity is not as specified, replace the switch.



## CLUTCH SWITCH INSPECTION

### INSPECT CLUTCH SWITCH CONTINUITY

Switch position	Tester connection to terminal number	Specified condition
Switch pin free (Clutch pedal depressed)	1 – 2	Continuity
Switch pin pushed in (Clutch pedal released)	–	No continuity

If continuity is not as specified, replace the switch.

## BRAKE FLUID LEVEL WARNING SWITCH INSPECTION

See page [BE-53](#)

## PARKING BRAKE SWITCH INSPECTION

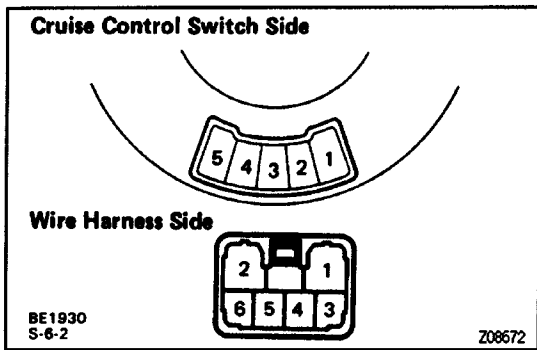
See page [BE-53](#)

## PARK/ NEUTRAL POSITION SWITCH INSPECTION

See pages [AT2-40](#), [AT1-41](#)

## SPEED SENSOR INSPECTION

See page [BE-48](#)

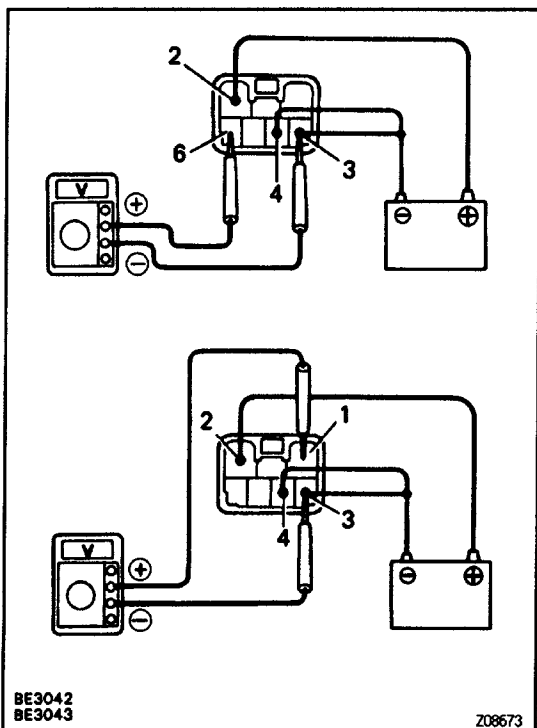


## SLIP RING INSPECTION

### INSPECT SLIP RING CONTINUITY

Condition	Tester connection to terminal number	Specified condition
Constant	2/5 - 6/6	Continuity
Constant	3/5 - 4/6	Continuity
Constant	4/5 - 5/6	Continuity

If continuity is not as specified, replace the slip ring.

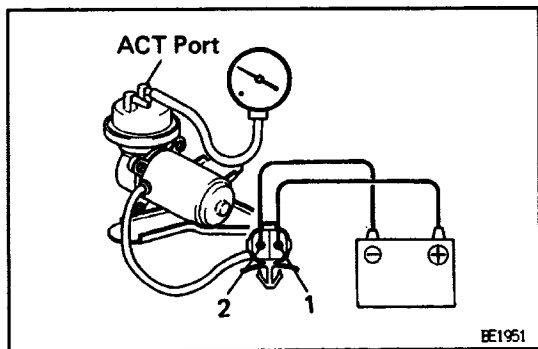


## 22R-E

## MAIN RELAY INSPECTION

### INSPECT MAIN RELAY OPERATION

- Connect the positive (+) lead from the battery to terminal 2 and the negative (-) lead to terminals 3 and 4.
- Connect the positive (+) lead from the voltmeter to terminal 6 and the negative (-) lead to terminal 3, check that there is battery positive voltage.
- Change the positive (+) lead of the voltmeter to terminal 1, check that there is voltage less than 0.3 V.  
If operation is not as specified, replace the relay.

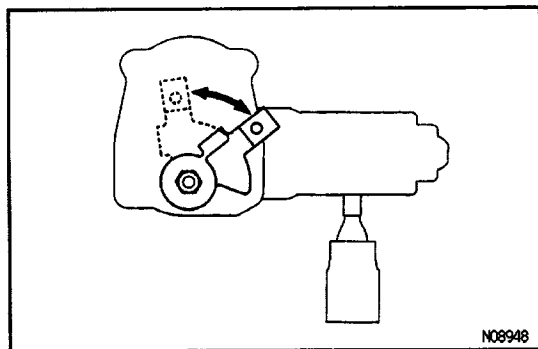


## 22R-E VACUUM PUMP INSPECTION

### INSPECT VACUUM PUMP OPERATION

- Connect a vacuum gauge to the ACT side of the pump.
- Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2.
- Check that there is a vacuum of 26.7 kPa (200 mmHg, 7.87 in.Hg) or above.

If operation is not as specified, replace the pump.

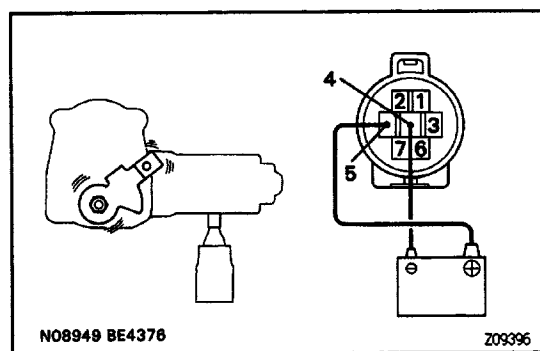


## ACTUATOR INSPECTION

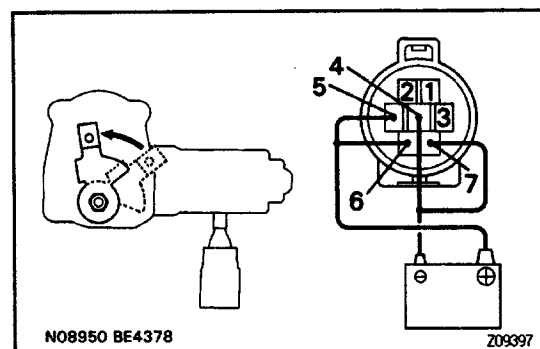
### 1. INSPECT MAGNETIC CLUTCH

#### 3VZ-E Engine:

- Check that the arm can be moved smoothly by hand.

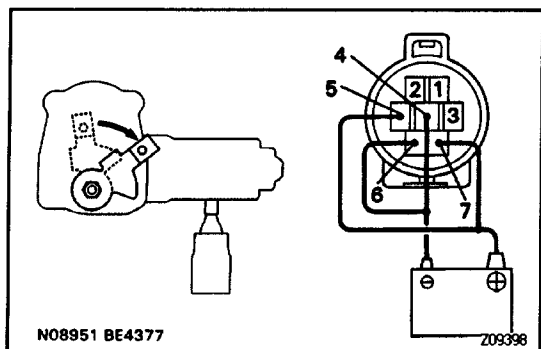


- Connect the positive (+) lead from the battery to terminal 5 and the negative (-) lead to terminal 4. (Magnetic clutch turned ON)
- Check that the arm does not move by hand.



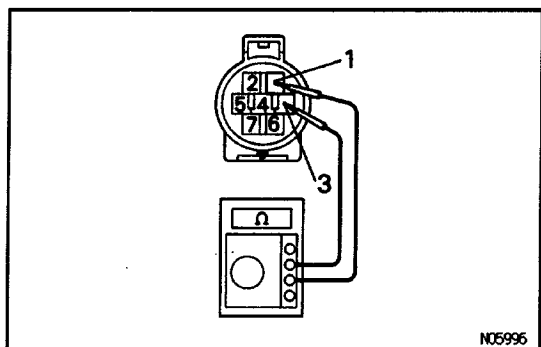
### 2. INSPECT MOTOR

- With the magnetic clutch ON, connect the positive (+) lead from the battery to terminal 6 and the negative (-) lead to terminal 7, check that the arm moves to the open side.
- When the arm reached to the open position, check that the motor operation stops.



(c) With the magnetic clutch ON, connect the positive (+) lead from the battery to terminal 7 and the negative (-) lead to terminal 6, check that the arm moves to the closed side.

(d) When the arm reaches to the closed position, check that the motor operation stops.

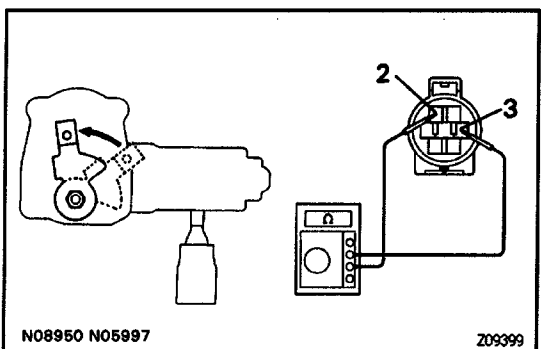


### 3. INSPECT POSITION SENSOR

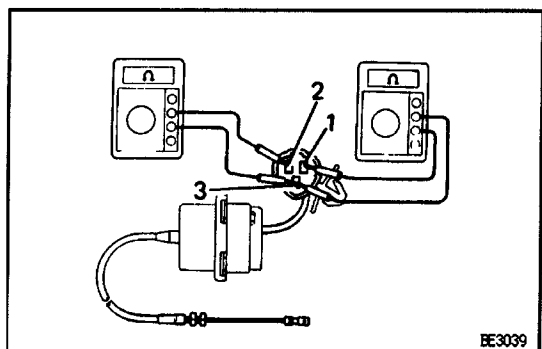
(a) Measure the resistance between terminal 1 and 3.

**Resistance:**

**Approx. 2 k $\Omega$**



(b) When the arm is moving from the closed to open position, check that resistance between terminal 2 and 3 increases from approx. 0.5 to 1.8 k $\Omega$ . If operation is not as specified, replace the motor.



### 4. INSPECT ACTUATOR

**22R - E Engine:**

**Resistance**

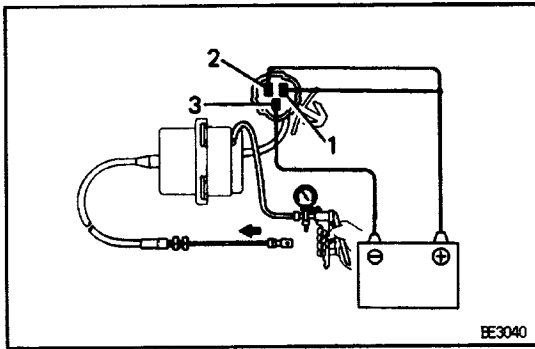
Measure the resistance value between terminals as follows.

**Resistance:**

**1 - 3 Approx. 71 $\Omega$**

**2 - 3 Approx. 38 $\Omega$**

If the resistance value is not as specified, replace the actuator.



### Operation

- (a) Connect the positive (+) lead from the battery to terminals 1 and 2, and the negative (-) lead to terminal 3.
- (b) Slowly apply vacuum from 0 to 40.0 kPa (0 to 300 mmHg, 0 to 11.81 in.Hg), check that the control cable can be pulled smoothly.

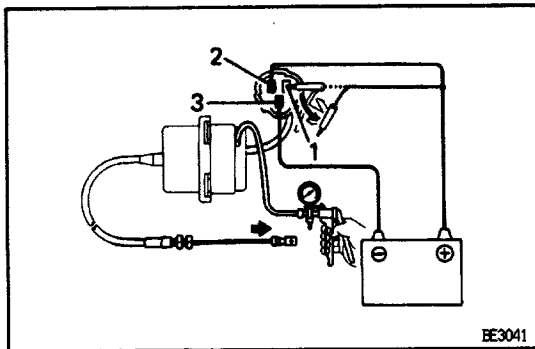
### Cable stroke:

**Approx.. 38 mm (1.42 in.)**

- (c) With the vacuum stabilized, check that the control cable does not return.

HINT: As you apply and hold the vacuum with the vacuum pump, the drawn in diaphragm will in some cases return. This does not indicate a malfunction.

Actuator leakage is allowable.



- (d) Disconnect terminal 1 or 2 and check that the control cable returns to its original position and the vacuum returns to 0 kPa (0 mmHg, 0 in.Hg).

If operation is not as specified, replace the actuator.